



UDT-CERT MANAGEMENT SYSTEMS CERTIFICATION BODY

ANNEX TO THE CERTIFICATE TO COMPLY WITH THE STANDARD EN ISO 3834-2:2021

No. CSW/755/2023

Issue I of 28.02.2023

1) Type of products:

steam boilers, water boilers, steam pipelines connecting the boiler with the turbogenerator, stationary pressure vessels, non-pressure and low-pressure tanks intended for storage of toxic or corrosive materials, non-pressure and low-pressure tanks intended for the storage of flammable liquids, technological pipelines, steel structures.

2) Scope of work:

manufacture, assembly, repair, modernization.

3) Product standards / specifications:

PN-EN 12953	Shell boilers
PN-EN 12952	Water-tube boilers and auxiliary installations
PN-EN 13445	Unfired pressure vessels
PN-EN 13480	Metallic industrial piping
PN-EN 1090-2	Execution of steel structures and aluminum structures - Part 2: Technical requirements for steel structures
PN-B-06200	Steel Construction - Conditions of execution and acceptance - Basic requirements
PN-EN-12285-1	Workshop fabricated steel tanks – Part 1: Horizontal cylindrical single skin and double skin tanks for the underground storage of flammable and non-flammable water polluting liquids
PN-EN 14015	Specification for the design and manufacture of site built, vertical, cylindrical, flat-bottomed, above ground, welded, steel tanks for the storage of liquids at ambient temperature and above
WUDT-UC	Technical conditions of Office of Technical Inspection (UDT). Pressure equipment.
Norma / specyfikacja	Tytuł normy / specyfikacji wyrobu

4) Application methods of welding (acc. to PN-EN ISO 4063):

- 111, 121, 131, 135, 136, 141.

5) Parent materials (acc. to ISO / TR 15608):

1.1; 1.2; 1.3; 3.1; 4.2; 5.1; 5.2; 5.3; 6.4; 8.1; 8.2; 10.1; 10.2; 11.1; 42; 43; 45; 47

6) Welding personnel:

welders have checked qualifications according to the requirements of the standard: PN-EN ISO 9606-1, PN-EN ISO 14732.

7) Welding coordination personnel:

Paweł Józwiak is qualified in accordance with the standard PN-EN ISO 14731.

